



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2570
Job Sheet 179616



Part No: D2570

Job Qty: 200 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 7/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP E 02.08.29 Re-format; Removed finishing; Material change KJ IPP F 07.07.06 rev B dwg EC
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	200 Ea	7/20/18	7/20/18	0.00	0.00	Start Up Machining		<i>pid 18/07/21</i>
100	Hardinge	200 pcs	7/20/18	7/20/18	0.01	7.69	Hardinge		<i>pid 18/07/21</i>
110	QC	200 pcs	7/20/18	7/20/18	0.00	0.00	QC2		<i>pid 18/07/21</i>
120	QC	200 pcs	7/20/18	7/20/18	0.00	0.00	QC8		<i>pid 18/07/21</i>
130	Packaging	200 pcs	7/20/18	7/20/18	0.00	0.00	Packaging3		<i>pid 18/07/21</i>
140	QC21-SA	200 Ea	7/20/18	7/20/18	0.00	0.00	QC21		<i>pid 18/07/21</i>

Part Op 100 - Machine as per folio FA258
Descriptions: 130 - LOCATION : ST008

DAS 21 9-00 JUL 24 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.750	303 Round Bar 0.750	13.2000 ft (.066 ea)	90-Start up Operation	<i>5090361</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.750	13	35	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.800inches $\pm$ 0.010	<i>0.801</i> 0.810 0.790		
2	Bushing	0.060inches $\pm$ 0.005	<i>0.061</i> 0.065 0.055		
3	Bushing	0.010inches + 0.010 - 0.000	<i>0.015</i> 0.020 0.010		
4	Bushing	0.425inches + 0.000 - 0.002	<i>0.425</i> 0.425 0.423		
5	Bushing	0.257inches + 0.006 - 0.001	<i>0.258</i> 0.263 0.256		
6	Bushing	0.750inches $\pm$ 0.010	<i>0.747</i> 0.760 0.740		
7	Bushing	0.030inches $\pm$ 0.010	<i>0.025</i> 0.040 0.020		

8

Bushing

20°

20.000Degrees ± 0.000

20.000

20.000

Plex 6/20/18 11:29 AM Dart.lajeunesse.marie



Container No: S094814



Part: D2570
Job No: 179616
Serial No/Batch: S094814
Revision:
Inspector:
Exp Date:
Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/21/18

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only



Work Order:		DISPOSITION				AGAINST DEPARTMENT/PROCESS															
Part No. _____		Suspected Unapproved				Skid-tube Machining Thermoforming Large Fab				Cross tube Small Fab Finishing Composite				Water Jet Prod. Eng. Coord. Rec/Store/Packaging Supplier				Engineering Quality Other			
NCR No. _____																					
Date: _____		Step #:				QTY Effective:															
Description Work Order Deviation																Disposition					
																Completed By					
																Lead hand / Supervisor Approval Verification					
																QC / QA Coordinator Approval					
FAULT CATEGORY																					
re																					
/Defect																					
plete/Unqualified																					
mplete/Unclear																					
Power Loss/Surge																					
Folio/Program																					
Grain																					
Weld																					
Wrong Stock Pulled																					
Out of Sequence																					
Off-set																					
Misabeled																					
Fit/Function																					
Misaligned/off center																					
Positioned Wrong																					
Outside Dimensions																					
Over/Under tolerance																					
Part Incorrect																					
Part Lost/Missing																					
Part Moved																					
Drawing																					
Finish																					
Misread																					
Turning Sequence																					